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## **AMENDMENTS TO THE CLAIMS**

This listing of the claims will replace all prior versions, listings, of claims in the application:

## **Listing of Claims:**

1. (Currently Amended): In combination:

a roll-bowl type mill for pulverizing solid fuels for use in firing a steam generator, said pulverizing mill comprising:

- a) a bowl having a predetermined diameter;
- b) one or more rollers each connected to an assembly through an associated roller bearing, said assembly for holding each of said one or more rollers and for applying a preload on each of said one or more rollers, each of said one or more rollers located a predetermined distance above said bowl; and
- c) one or more linear transducers mounted on said assembly to measure the displacement of the movement of said assembly when said mill is operating; and

a data acquisition system having as an input said assembly movement displacement measured by said one or more linear transducers, said data acquisition system comprising:

a computing device for <u>operable to perform</u> data collection and frequency power spectrum analysis of said assembly shaft displacement to determine:

a) the diameter, D, of each of said one or more rollers by using the formula:

$$D = \frac{F_h}{F_h} D_h$$

- b) where,  $F_b$  is the bowl frequency and  $F_c$  is the roller frequency determined by power spectrum analysis respectively, and  $D_b$  is said bowl predetermined diameter.
- 2. (Original): The combination of claim 1 wherein said computing device further determines the reduction and/or depth of wear cup, *H*, of each of said one or more rollers by using the formula:

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$$D_{1} = 2R_{1} = \frac{F_{h}}{F_{r1}}D_{h}$$

$$D_{2} = 2R_{2} = \frac{F_{h}}{F_{r2}}D_{h}$$

$$H = R_{1} - R_{2} = \frac{|F_{r2} - F_{r1}| F_{h}D_{h}}{2F_{r1}F_{r2}}$$

where,  $F_{1,1}$  is the dominant roller frequency peak from power spectrum analysis  $F_{1,2}$  is the secondary roller frequency peak from power spectrum analysis.

3. (Original): The combination of claim 2 wherein said computing device further determines the relative thickness if said solid fuel in said mill by using the formula:

$$L_1 = \beta \frac{|L| - |L_0|}{|L_0|},$$

where L is the value of the displacement of said journal spring shaft measured by said one or more linear transducers,  $L_0$  is the calibrated value from said one or more transducers, and  $\beta$  is a coefficient.

- 4. (Original): The combination of claim 1 wherein said mill further comprises a wall and a means having one or more vibration sensors mounted thereon for connecting said assembly onto said mill wall and said computing device determines wear of each of said one or more roller bearings by analyzing using vibration pattern signature and/or order analysis methods the signal from each of said one or more vibration sensors.
- 5. (Currently Amended): The combination of claim 4 wherein said connecting means is comprises a trunion shaft.
- 6. (Currently Amended): The combination of claim 4 wherein said connecting means is comprises said assembly.

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(Currently Amended): In combination:

a roll-bowl type mill for pulverizing solid fuels for use in firing a steam generator, said pulverizing mill comprising:

- a) a bowl having a predetermined diameter;
- b) one or more rollers each connected to an assembly through an associated roller bearing, said assembly for holding each of said one or more rollers and for applying a preload on each of said one or more rollers, said one or more rollers located a predetermined distance above said bowl; and
- c) one or more linear transducers mounted on said assembly to measure the displacement of the movement of said assembly when said mill is operating; and
- a data acquisition system having as an input said assembly movement displacement measured by said one or more linear transducers, said data acquisition system comprising:
- a computing device for <u>operable to perform</u> data collection and frequency power spectrum analysis of said assembly shaft displacement to determine the reduction and/or depth of wear cup, *H*, of each of said one or more rollers by using the formula:

$$D_{1} = 2R_{1} = \frac{F_{h}}{F_{r1}} D_{h}$$

$$D_{2} = 2R_{2} = \frac{F_{h}}{F_{r2}} D_{h}$$

$$H = R_{1} - R_{2} = \frac{|F_{r2} - F_{r1}| |F_{h}D_{h}}{2F_{r1}F_{r2}}$$

where,  $F_{c1}$  is the dominant roller frequency peak from power spectrum analysis  $F_{c2}$  is the secondary roller frequency peak from power spectrum analysis.

8. (Currently Amended): In combination:

a roll-bowl type mill for pulverizing solid fuels for use in firing a steam generator, said pulverizing mill comprising:

a) a bowl having a predetermined diameter: